RECYFIX NC

Highly stable and lightweight - linear drainage made of PP for Civils engineering.







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1 Requirements

Modern drainage systems must

- permanently withstand to high loads and large forces.
- be easy to install.
- be resistant to environmental influences (frost, heat, humidity).
- comply with DIN EN 1433.

3 Solutions

RECYFIX NC channels:

- channels made of PP for civil engineering
- load capacity up to E 600 according to EN 1433
- maximum security through 8-fold bolt fixing
- very lightweight, quick and cost saving installation.

2 Application areas

- traffic areas for industry
- loading and unloading zones
- car parks
- pedestrian areas
- public areas
- petrol stations







Loading and unloading zones



Access ways





AQUA

RECYFIX NC

Highly stable and lightweight - linear drainage made of PP for Civils engineering.

SFS unimarket, Switzerland, sees positive results with the installation of RECYFIX NC: Heavily-trafficked storage area holds up against enormous dynamic loads.

RECYFIX channels have mastered their ability in heavyduty traffic areas. This has been proven in a practical test with exceptional results in a material storage area at the Swiss builders-merchants SFS unimarket. The heavilyfrequented RECYFIX NC channels drain the material storage area reliably and safely.

Exceptionally high demands:

- high thrust forces and point loads
- ramp is heavily frequented
- maximum weight load due to daily forklift traffic (strong shear forces/point loads)

Customer review:

"Two years after installation, there are no changes whatsoever. No cracks, fractures, subsidence or other wear and tear have been found despite the heavy loads. We have put this product to the test and can recommend it to our customers without any hesitation", says Bruno Tollardo, Logistics Manager at SFS unimarket in Altstätten.

Installation of drainage channels:

- RECYFIX NC 200, type 010 with ductile iron grating, load class E 600
- at lower end of the ramp (due to local conditions and hydraulic calculations)















YOUR BENEFITS WITH RECYFIX NC

VERY HIGH STABILITY

- massive ductile iron grating
- **RECYFIX** NC 100, 200, 300: load class E 600
- RECYFIX NC 400: load class D 400
- 8-fold bolted per metre
- = QUALITY- & PERFORMANCE ASSURED



INTEGRATED ANGLE HOUSING

- · according to EN 1433,
- molded as integral part of the channel body (made of PP)
- ridges to stop any lateral movement
- **= PERFORMANCE ASSURED**



EASY HANDLING ON SITE

- much lighter than channels made of polymer / resin concrete
- easy transport and installation
 Example (complete system 1 m channel incl. gratings)
 NW 100 = 10.7 kg, NW 200 = 20.8 kg
- **= TIME- & COST SAVINGS**



HIGH-GRADE MATERIAL

- **RECYFIX** stable and almost unbreakable
- elastic and especially robust material
- withstands high loads and temperature differences in daily use
- 100 % recycled composite body (and also 100 % recyclable) → 100 % environmentally friendly
- 0 % water absorption
- smooth inner surface for superior flow characteristics
- non-conductive
- PP channel body can be cut, drilled and worked easily on site
- **= QUALITY- & PERFORMANCE ASSURED**



HIGH RESISTANCE

- high resistance against frost, de-icing salt and UV-rays
- withstands high temperature differences
- for climate ranges from
 50 °C to + 80 °C and more
- = QUALITY ASSURED / LONGEVITY



PRE-ASSEMBLED READY FOR INSTALLATION

- channel and grating = one part
- no spare parts
- easy handling in stock and on construction site
- cost-efficient transport

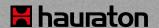
= BETTER GROSS MARGIN



SELF-CENTERING BOLT

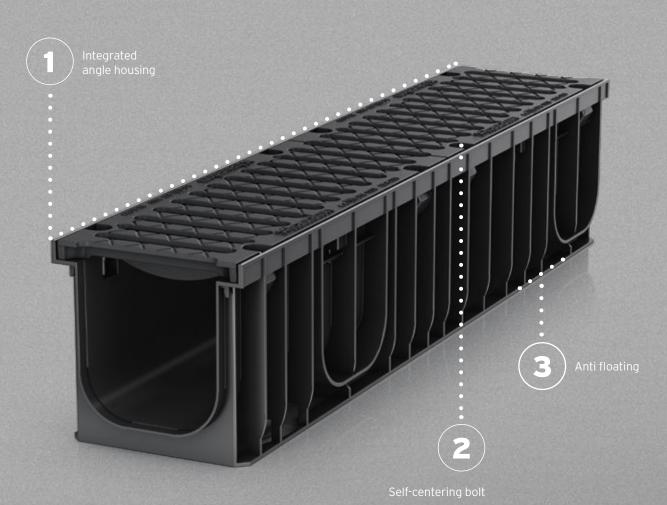
- the bolt automatically finds the right position
- bolts easily detachable even after years of use
- = QUALITY ASSURED / COST SAVINGS





IDEAL FOR ...

heavy duty applications with higher traffic up to class E 600, such as car parks, industiral estates and petrol stations.

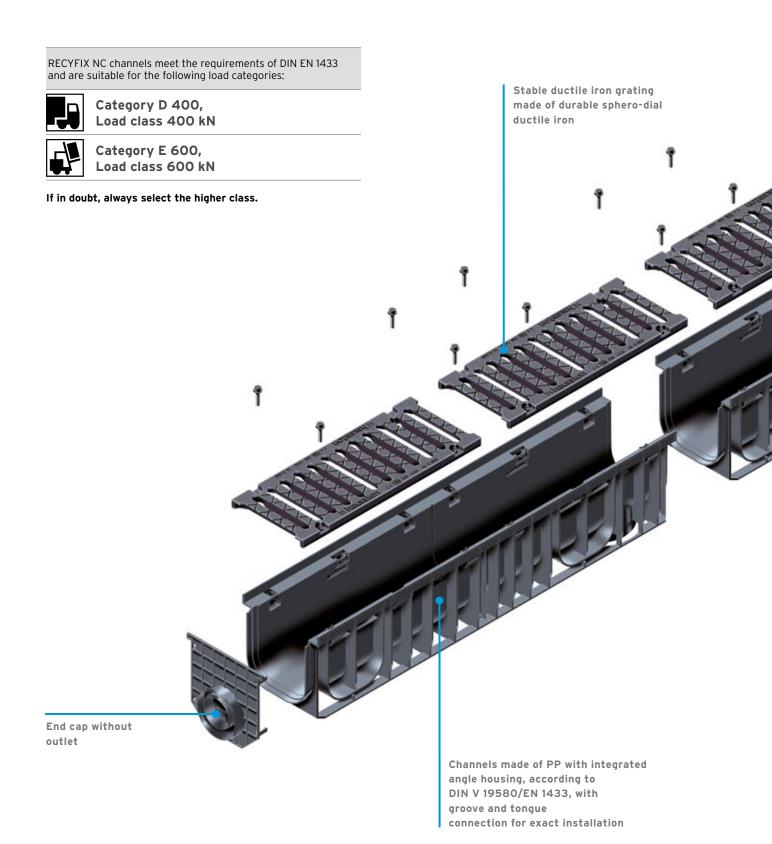


The lightest heavy-duty channel

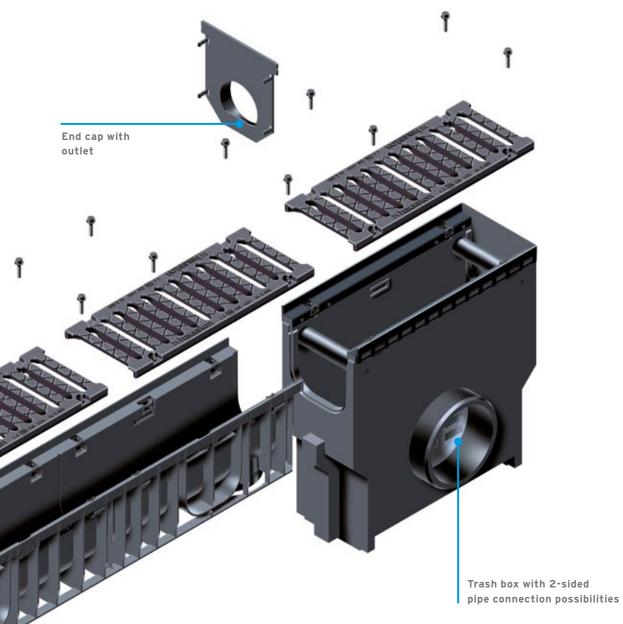
Also available as the first channel made of **polypropylene (PP)** with nominal width 400

RECYFIX NC

Highly stable and lightweight - linear drainage made of PP for Civils engineering.







Widths and heights of **RECYFIX®**NC:



| Nominal sizes | sizes 100 | | |
|---------------|-----------|----------|----------|
| | | U | U |
| Type 75 | 160 | 75 | 55 |
| Type 01 | 160 | 150 | 122 |
| Type 010 | 160 | 200 | 172 |
| Type 020 | 160 | 250 | 222 |
| · | | | |

| 150 | | | | 200 | | | | |
|-----|----------|-----|--|-----|----------|-----|--|--|
| U | U | Ţ/ | | U | U | Ų. | | |
| - | - | - | | - | - | - | | |
| 212 | 210 | 180 | | - | - | - | | |
| - | - | - | | 262 | 200 | 172 | | |
| - | - | - | | 1 | - | - | | |

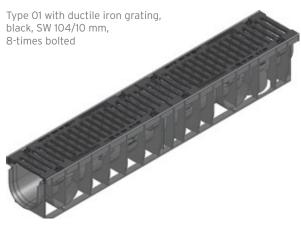
| | 300 | | | | | |
|-----|-----|-----|--|--|--|--|
| | | | | | | |
| - | - | - | | | | |
| - | - | - | | | | |
| 362 | 360 | 320 | | | | |
| - | - | - | | | | |

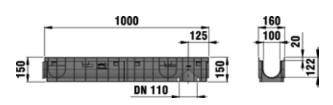
| 4 | 40C |) |
|-----|----------|----------|
| U | 1 | Ū |
| - | - | - |
| - | - | 1 |
| 500 | 500 | 456 |
| - | - | - |

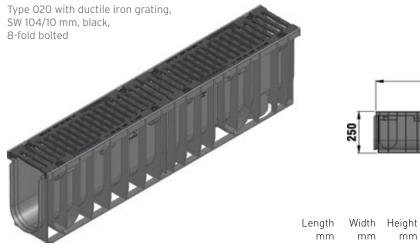


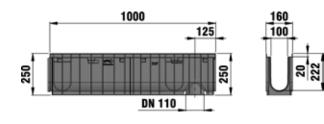
Combi article

RECYFIX®NC 100, class D 400









Intake

Weight

Item

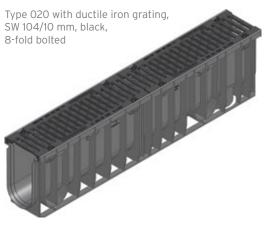
Internal

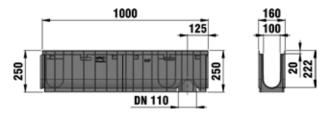
| | mm | mm | mm | channel cross-sect. cm² | cross-sect. cm²/m | kg | No. |
|---|------|-----|-----|-------------------------------|----------------------|-------|-------|
| Type 01 with ductile iron grating, black, SW 104/10 mm, 8-times bolted | 1000 | 160 | 150 | 92 | 427 | 10,70 | 48771 |
| Type 0105 with ductile iron grating, black, SW 104/10 mm, 4-times bolted | 500 | 160 | 150 | 92 | 427 | 5,40 | 48746 |
| Type 010 with ductile iron grating, black, SW 104/10 mm, 8-times bolted | 1000 | 160 | 200 | 142 | 427 | 11,60 | 48773 |
| Type 01005 with ductile iron grating, black, SW 104/10 mm, 4-times bolted | 500 | 160 | 200 | 142 | 427 | 5,70 | 48745 |
| Type 020 with ductile iron grating, SW 104/10 mm, black, 8-fold bolted | 1000 | 160 | 250 | 192 | 427 | 12,50 | 48777 |
| Type 02005 with ductile iron grating, SW 104/10 mm, black, 8-fold bolted | 500 | 160 | 250 | 192 | 427 | 6,20 | 48779 |
| Type 75 with ductile iron grating, SW 104/10 mm, black, 8-fold bolted | 1000 | 160 | 75 | 35 | 427 | 10,30 | 48775 |

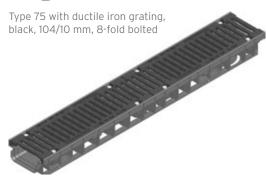
■ hauraton

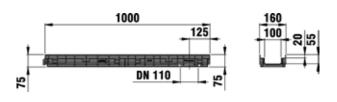
RECYFIX®NC 100

RECYFIX®NC 100, class E 600





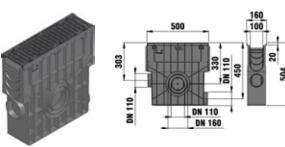




| | Length mm | Width mm | Height mm | Internal channel cross-sect. cm² | Intake cross-sect. cm²/m | Weight kg | Item No. |
|--|--------------|-------------|--------------|---|--------------------------------|--------------|-------------|
| Type 01 with ductile iron grating, black, SW 104/10 mm, 8-fold bolted | 1000 | 160 | 150 | 92 | 427 | 10,70 | 48770 |
| Type 0105 with ductile iron grating, black, SW 104/10 mm, 4-fold bolted | 500 | 160 | 150 | 92 | 427 | 5,43 | 48748 |
| Type 010 with ductile iron grating, black, SW 104/10 mm, 8-fold bolted | 1000 | 160 | 200 | 142 | 427 | 11,92 | 48772 |
| Type 01005 with ductile iron grating, black, SW 104/10 mm, 4-fold bolted | 500 | 160 | 200 | 142 | 427 | 5,80 | 48747 |
| Type 020 with ductile iron grating, SW 104/10 mm, black, 8-fold bolted | 1000 | 160 | 250 | 192 | 427 | 12,50 | 48776 |
| Type 02005 with ductile iron grating, SW 104/10 mm, black, 4-fold bolted | 500 | 160 | 250 | 192 | 427 | 6,32 | 48778 |
| Type 75 with ductile iron grating, black, SW 104/10 mm, 8-fold bolted | 1000 | 160 | 75 | 35 | 427 | 10,23 | 48774 |

Accessories

Trash boxes



Trash box with PP mud bucket and ductile iron grating, SW 10 mm, black, class D 400, 4-fold bolted



Trash box with plastic bucket, with ductile iron grating, black, SW 10 mm, class E 600, 4-fold bolted

| | Length mm | Width mm | Height mm | Weight kg | ltem No. |
|---|--------------|-------------|--------------|--------------|-------------|
| Trash box with PP mud bucket and ductile iron grating, SW 10 mm, black, class D 400, 4-fold bolted | 500 | 160 | 504 | 8,80 | 48754 |
| Trash box with plastic bucket, with ductile iron grating, black, SW 10 mm, class E 600, 4-fold bolted | 500 | 160 | 504 | 8,90 | 48753 |

End caps



End cap closed for type 01



End cap made of PP with outlet DN/OD 110, type 01



End cap type 75

| | Length mm | Width mm | Height mm | Weight kg | Item No. |
|--|--------------|-------------|--------------|--------------|-------------|
| End cap closed for type 01 | - | 160 | 124 | 0,00 | 48681 |
| End cap made of PP with outlet DN/OD 110, type 01 | = | 160 | 201 | 0,10 | 48691 |
| End cap closed for type 010 | - | 160 | 176 | 0,10 | 47082 |
| End cap made of PP with outlet DN/OD 110,type 010 | = | 160 | 201 | 0,10 | 47093 |
| End cap made of PP, type 020 | - | 160 | 250 | 0,10 | 48683 |
| End cap made of PP with outlet DN/OD 110, type 020 | = | 160 | 250 | 0,10 | 48695 |
| End cap type 75 | = | 160 | 61 | 0,00 | 47097 |

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RECYFIX®NC 100



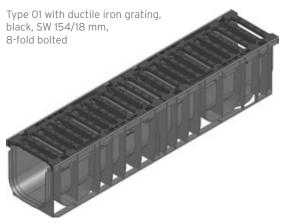
Step Fall Adapter for step slope, from type 01 to type 010, from type 010 to type 020

| | Length mm | Width mm | Height mm | Weight kg | Item No. |
|---|--------------|-------------|--------------|--------------|-------------|
| Step Fall Adapter for step slope, from type 01 to type 010, from type 010 to type 020 | 189 | 108 | 88 | 0,20 | 48790 |
| Universal sealant/adhesive Siga-Meltell® 220 black** | - | - | - | 1,00 | 19051 |
| Tubular pistol for universal sealant/adhesive Siga-Meltell® 220 black** | - | - | - | 1,30 | 6891 |
| Holesaw, Ø 102 mm, with tool holder for a driller | _ | - | - | 0,60 | 980 |

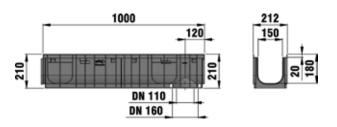
^{**}Amount needed for Type 020: approx. 22 ml per joint

Combi article

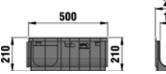
RECYFIX®NC 150, class D 400











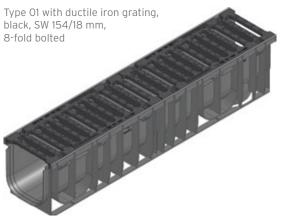


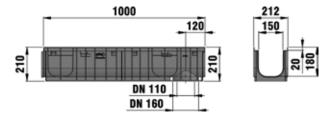
| | Length mm | Width mm | Height mm | Internal channel cross-sect. cm² | Intake cross-sect. cm²/m | Weight kg | Item No. |
|---|--------------|-------------|--------------|---|--------------------------------|--------------|-------------|
| Type 01 with ductile iron grating, black, SW 154/18 mm, 8-fold bolted | 1000 | 212 | 210 | 230 | 702 | 15,73 | 48871 |
| Type 0105 with ductile iron grating, black, SW 154/18 mm, 4-fold bolted | 500 | 212 | 210 | 230 | 702 | 7,88 | 48847 |

■ hauraton

RECYFIX®NC 150

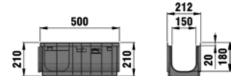
RECYFIX®NC 150, class E 600





Type 0105 with ductile iron grating, black, SW 154/18 mm, 4-fold bolted



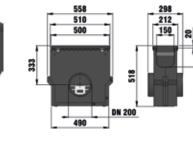


| | Length mm | Width mm | Height mm | Internal channel cross-sect. cm² | Intake cross-sect. cm²/m | Weight kg | Item No. |
|---|--------------|-------------|--------------|---|--------------------------------|--------------|-------------|
| Type 01 with ductile iron grating, black, SW 154/18 mm, 8-fold bolted | 1000 | 212 | 210 | 230 | 702 | 15,70 | 48870 |
| Type 0105 with ductile iron grating, black, SW 154/18 mm, 4-fold bolted | 500 | 212 | 210 | 230 | 702 | 7,90 | 48848 |

Accessories

Trash boxes







Trash box with galvanised bucket, with ductile iron grating, black, SW 18 mm, class D 400, 4-fold bolted

Trash box with galvanised bucket, with ductile iron grating, black, SW 18 mm, class E 600, 4-fold bolted

| | Length mm | Width mm | Height mm | Weight kg | Item No. |
|--|--------------|-------------|--------------|--------------|-------------|
| Trash box with galvanised bucket, with ductile iron grating, black, SW 18 mm, class D 400, 4-fold bolted | 500 | 212 | 518 | 22,20 | 48854 |
| Trash box with galvanised bucket, with ductile iron grating, black, SW 18 mm, class E 600, 4-fold bolted | 500 | 212 | 518 | 22,20 | 48853 |

End caps



End cap combined, PP with outlet DN/OD 75/110 for type 01

| | Length mm | | Height mm | Weight kg | Item No. |
|---|--------------|-----|--------------|--------------|-------------|
| End cap combined, PP with outlet DN/OD 75/110 for type 01 | - | 210 | 218 | 0,10 | 40591 |

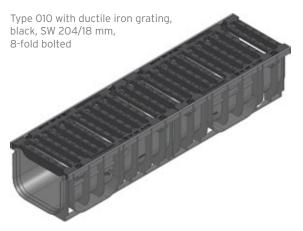


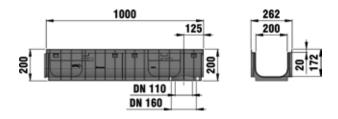
| | Length mm | Width mm | Height mm | Weight kg | ltem No. |
|--|--------------|-------------|--------------|--------------|-------------|
| Mud bucket vertical made of modified composite for outlet DN/0D 160, black | - | - | - | 0,10 | 845 |
| Universal sealant/adhesive Siga-Meltell® 220 black** | - | - | - | 1,00 | 19051 |
| Tubular pistol for universal sealant/adhesive Siga-Meltell® 220 black** | = | - | - | 1,30 | 6891 |
| Holesaw, Ø 102 mm, with tool holder for a driller | = | - | _ | 0,60 | 980 |

^{**}Amount needed for Type 01: approx. 17 ml per joint

Combi article

RECYFIX®NC 200, class D 400

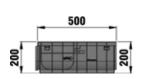




AQUA

Type 01005 with ductile iron grating, black, SW 204/18 mm, 4-fold bolted

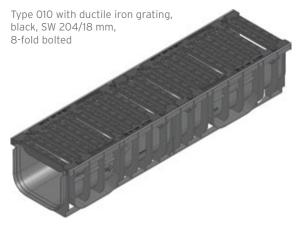


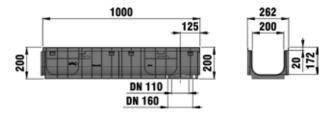




| | Length mm | Width mm | Height mm | Internal channel cross-sect. cm² | Intake cross-sect. cm²/m | Weight kg | Item No. |
|--|--------------|-------------|--------------|---|--------------------------------|--------------|-------------|
| Type 010 with ductile iron grating, black, SW 204/18 mm, 8-fold bolted | 1000 | 262 | 200 | 294 | 936 | 20,75 | 49573 |
| Type 01005 with ductile iron grating, black, SW 204/18 mm, 4-fold bolted | 500 | 262 | 200 | 294 | 936 | 10,38 | 49548 |

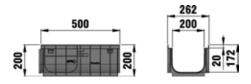
RECYFIX®NC 200, class E 600





Type 01005 with ductile iron grating, black, SW 204/18 mm, 4-fold bolted





| | Length mm | Width mm | Height mm | Internal channel cross-sect. cm² | Intake cross-sect. cm²/m | Weight kg | Item No. |
|--|--------------|-------------|--------------|---|--------------------------------|--------------|-------------|
| Type 010 with ductile iron grating, black, SW 204/18 mm, 8-fold bolted | 1000 | 262 | 200 | 294 | 936 | 20,80 | 49572 |
| Type 01005 with ductile iron grating, black, SW 204/18 mm, 4-fold bolted | 500 | 262 | 200 | 294 | 936 | 10,40 | 49547 |

AQUA

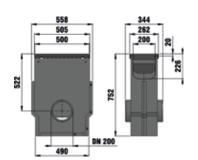
RECYFIX®NC 200

Accessories

Trash boxes



Trash box with galvanised bucket, with ductile iron grating, black, SW 18 mm, class E 600, 4-fold bolted



| | Length mm | Width mm | Height mm | Weight kg | Item No. |
|--|--------------|-------------|--------------|--------------|-------------|
| Trash box with galvanised bucket, with ductile iron grating, black, SW 18 mm, class D 400, 4-fold bolted | 500 | 262 | 752 | 35,20 | 49554 |
| Trash box with galvanised bucket, with ductile iron grating, black, SW 18 mm, class E 600, 4-fold bolted | 500 | 262 | 752 | 35,20 | 49553 |

End caps



End cap combined made of PP closed / with outlet DN/OD 110, type 010

| | Length mm | | Height mm | Weight kg | Item No. |
|--|--------------|-----|--------------|--------------|-------------|
| End cap combined made of PP closed / with outlet DN/0D 110, type 010 | - | 258 | 217 | 0,20 | 41387 |

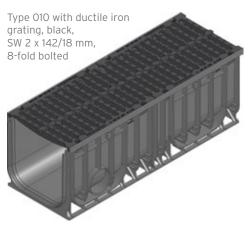


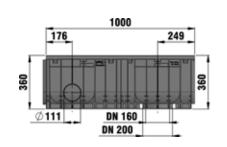
| | Length mm | Width mm | Height mm | Weight kg | Item No. |
|---|--------------|-------------|--------------|--------------|-------------|
| Universal sealant/adhesive Siga-Meltell® 220 black** | - | - | - | 1,00 | 19051 |
| Tubular pistol for universal sealant/adhesive Siga-Meltell® 220 black** | - | - | - | 1,30 | 6891 |
| Holesaw, Ø 102 mm, with tool holder for a driller | _ | - | _ | 0,60 | 980 |

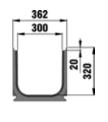
^{**}Amount needed for Type 010: approx. 18 ml per joint

Combi article

RECYFIX®NC 300, class D 400

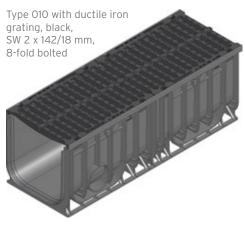


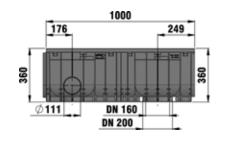


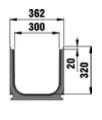


| | Length mm | Width mm | Height mm | Internal channel cross-sect. cm² | Intake cross-sect. cm²/m | Weight kg | Item No. |
|--|--------------|-------------|--------------|---|--------------------------------|--------------|-------------|
| Type 010 with ductile iron grating, black, SW 2 x 142/18 mm, 8-fold holted | 1000 | 362 | 360 | 873 | 1293 | 34,70 | 49873 |

RECYFIX®NC 300, class E 600







| | Length mm | Width mm | Height mm | Internal channel cross-sect. cm² | Intake cross-sect. cm²/m | Weight kg | Item No. |
|--|--------------|-------------|--------------|---|--------------------------------|--------------|-------------|
| Type 010 with ductile iron grating, black, SW 2 x 142/18 mm, 8-fold bolted | 1000 | 362 | 360 | 873 | 1293 | 35,00 | 49872 |

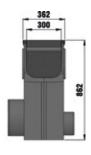


Accessories

Trash boxes



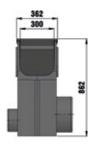




Trash box with galvanised mud bucket and ductile iron grating, SW 18 mm, black, class D 400, locked, with PVC-U pipe outlet DN/OD 200







Trash box with galvanised mud bucket and Ductile iron grating, SW 18 mm, black, class E 600, locked, with PVC-U pipe outlet DN/OD 315

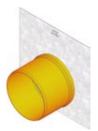
| | Length mm | Width mm | Height mm | Weight kg | Item No. |
|---|--------------|-------------|--------------|--------------|-------------|
| Trash box with galvanised mud bucket and ductile iron grating, SW 18 mm, black, class D 400, locked, with PVC-U pipe outlet DN/OD 200 | 500 | 362 | 862 | 50,50 | 32330 |
| Trash box with galvanised mud bucket and Ductile iron grating, SW 18 mm, black, class D 400, locked, with PVC-U pipe outlet DN/OD 315 | 500 | 362 | 862 | 50,50 | 32337 |
| Trash box with galvanised mud bucket and Ductile iron grating, SW 18 mm, black, class E 600, locked, with PVC-U pipe outlet DN/OD 200 | 500 | 362 | 862 | 50,50 | 32331 |
| Trash box with galvanised mud bucket and Ductile iron grating, SW 18 mm, black, class E 600, locked, with PVC-U pipe outlet DN/OD 315 | 500 | 362 | 862 | 50,50 | 32338 |

Accessories

End caps



End cap closed, galvanised, type 010



End cap with horizontal PVC-U pipe outlet DN/OD 200, galvanised, type 010

| | Length mm | Width mm | Height mm | Weight kg | Item No. |
|---|--------------|-------------|--------------|--------------|-------------|
| End cap closed, galvanised, type 010 | - | 360 | 360 | 1,90 | 49783 |
| End cap with horizontal PVC-U pipe outlet DN/OD 200, galvanised, type 010 | - | 360 | 360 | 2.60 | 49791 |

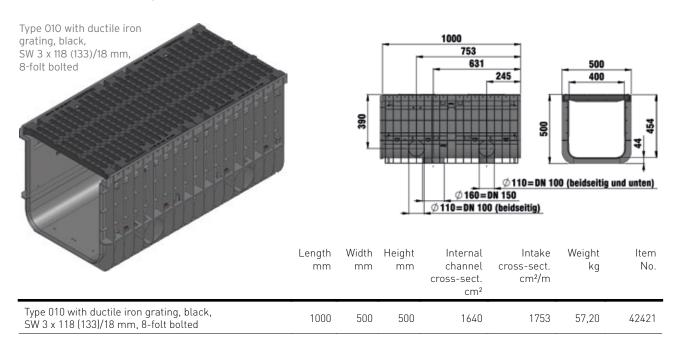


| | Length mm | Width mm | Height mm | Weight kg | Item No. |
|---|--------------|-------------|--------------|--------------|-------------|
| Universal sealant/adhesive Siga-Meltell® 220 black** | - | - | - | 1,00 | 19051 |
| Tubular pistol for universal sealant/adhesive Siga-Meltell® 220 black** | - | - | - | 1,30 | 6891 |
| Holesaw, Ø 102 mm, with tool holder for a driller | _ | - | _ | 0,60 | 980 |

^{**}Amount needed for Type 010: approx. 32 ml per joint

Combi article

RECYFIX®NC 400, class D 400



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RECYFIX®NC 400

Accessories

End caps



End cap closed, galvanised, type 010



End cap with horizontal PVC-U pipe outlet DN/OD 315, galvanised, type 010

| | Length mm | Width mm | Height mm | Weight kg | ltem No. |
|--|--------------|-------------|--------------|--------------|-------------|
| End cap closed, galvanised, type 010 | - | 500 | 498 | 3,10 | 42481 |
| End cap closed, stainless steel, type 010 | - | 500 | 498 | 3,20 | 42482 |
| End cap with horizontal PVC-U pipe outlet DN/OD 315, galvanised, type 010 | = | 500 | 498 | 4,90 | 42487 |
| End cap with horizontal PVC-U pipe outlet DN/0D 315, stainless steel, type 010 | - | 500 | 498 | 4,90 | 42488 |

The quality of stainless steel material corresponds to CNS 1.4301 or CNS 1.4307.

| | Length mm | Width mm | Height mm | Weight kg | Item No. |
|---|--------------|-------------|--------------|--------------|-------------|
| Universal sealant/adhesive Siga-Meltell® 220 black** | - | - | - | 1,00 | 19051 |
| Tubular pistol for universal sealant/adhesive Siga-Meltell® 220 black** | - | - | - | 1,30 | 6891 |
| Holesaw, Ø 102 mm, with tool holder for a driller | - | - | - | 0,60 | 980 |

^{**}Amount needed for Type 010: approx. 32 ml per joint